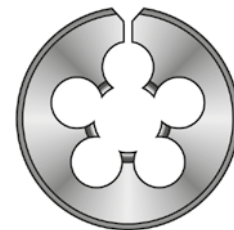
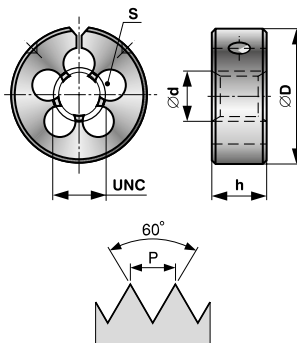


BS-1127:1950

STANDARD HSS
code 445 XXX

**Závitové kruhové
čelisti stavitelné**
Circular adjustable dies
Runde Schneideisen
geschlitzt
Плашки регулируемые



UNC

Unifikovaný hrubý závit ASME B1.1
Unified coarse thread ASME B1.1
Unifiziertes-Grobgewinde ASME B1.1
Унифицированная чёрная резьба ASME B1.1

Licování: 2A / Tolerance: 2A /
Toleranz: 2A / Подгонка: 2A



1,5P

	z/1"	P	ØD - A=13/16" S	ØD - B=1" S	ØD - C=1 5/16" S	ØD - D=1 1/2" S	ØD - E=2" S	ØD - G=3" S	Ød	code(x)
UNC 4	40	0,635	3						2,76	445 004X
UNC 5	40	0,635	3						3,09	445 005X
UNC 6	32	0,794	3						3,41	445 006X
UNC 8	32	0,794	3						4,07	445 008X
UNC 10	24	1,058	3						4,71	445 010X
UNC 12	24	1,058	4						5,37	445 012X
UNC 1/4	20	1,270		4	4				6,22	445 140X
UNC 5/16	18	1,411		4	4				7,80	445 516X
UNC 3/8	16	1,588		4	4	4			9,37	445 380X
UNC 7/16	14	1,814			5	5			10,95	445 716X
UNC 1/2	13	1,954			5	5			12,52	445 120X
UNC 9/16	12	2,117			6	5			14,10	445 916X
UNC 5/8	11	2,309				5			15,68	445 580X
UNC 3/4	10	2,540				6			18,84	445 340X
UNC 7/8	9	2,822					5		22,00	445 780X
UNC 1	8	3,175					6		25,16	445 100X
UNC 1 1/8	7	3,629						6	28,31	445 118X
UNC 1 1/4	7	3,629						7	31,49	445 114X
UNC 1 3/8	6	4,233						9	34,63	445 138X
UNC 1 1/2	6	4,233						8	37,80	445 112X

x) 445 XXXA (13/16" - 20,6 mm, h = 6,35)

x) 445 XXXB (1" - 25,4 mm, h = 9,5)

x) 445 XXXC (1 5/16" - 33,4 mm, h = 11,1)

x) 445 XXXD (1 1/2" - 38,1 mm, h = 12,7)

x) 445 XXXE (2" - 50,8 mm, h = 15,9)

x) 445 XXXG (3" - 76,2 mm, h = 22,2)



**BUČOVICE
TOOLS a.s.**

Materiál: HSS
Provedení: závit lapovaný
do UNC 1"
Závit: pravý

Material: HSS
Execution: lapped thread
to UNC 1"
Thread: right-hand

Werkstoff: HSS
Ausführung: geläpftes Ge-
winde bis UNC 1"
Gewinde: rechts

Материал: HSS
Изготовлено: резьба
шлифованная до UNC 1"
Резьба: правая